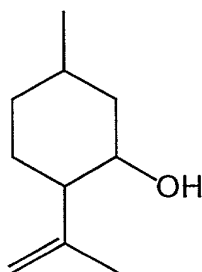


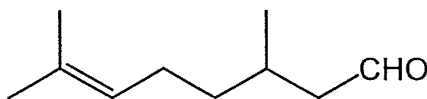
WHAT IS CLAIMED IS:

1. A process for producing isopulegol represented by the following formula (1):



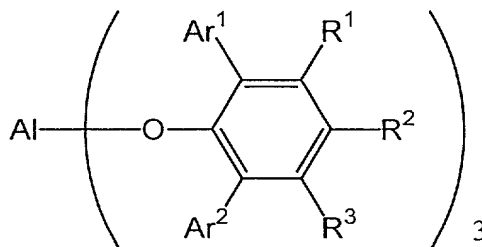
(1)

which comprises selectively cyclizing citronellal represented by the following formula (2):



(2)

in the presence of a tris(2,6-diarylphenoxy)aluminum catalyst represented by the following general formula (3):

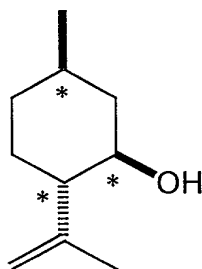


(3)

wherein Al represents an aluminum atom, Ar¹ and Ar² each represent a substituted or unsubstituted aryl group or a

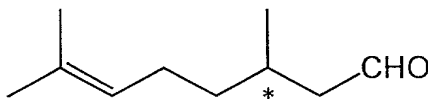
heteroaryl group; and R^1 , R^2 and R^3 each represent a hydrogen atom, a halogen atom, an alkyl group having 1 to 8 carbon atom(s), an alkoxy group having 1 to 8 carbon atom(s), a substituted or unsubstituted aryl group, a dialkylamino group wherein each alkyl group has 1 to 4 carbon atom(s), or a nitro group.

2. A process for producing optically active isopulegol represented by the following formula (4):



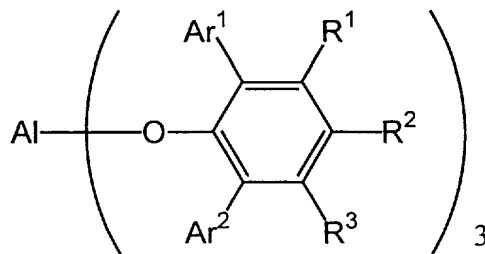
(4)

wherein * indicates an asymmetric carbon atom, which comprises selectively cyclizing optically active citronellal represented by the following formula (5):



(5)

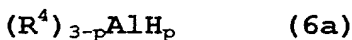
wherein * indicates an asymmetric carbon atom, in the presence of a tris(2,6-diarylphenoxy)aluminum catalyst represented by the following general formula (3):



(3)

wherein Al, Ar¹, Ar², R¹, R² and R³ are as defined above.

3. A process for producing isopulegol according to claim 1 or 2, wherein said tris(2,6-diarylphenoxy)aluminum catalyst is a reaction product obtained by reacting at least one compound selected from an alkylaluminum compound represented by the following general formula (6a):

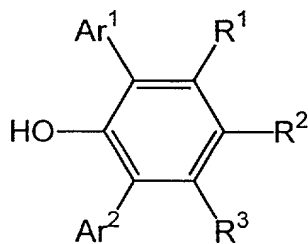


wherein Al represents an aluminum atom, R⁴ represents an alkyl group having 1 to 4 carbon atom(s), and p represents an integer of 0 to 2, and a metal aluminum hydride represented by the general formula (6b):



wherein M represents a lithium atom, a sodium atom or a potassium atom, and Al represents an aluminum atom;

and a 2,6-diarylphenol represented by the following
general formula (7):



(7)

wherein Ar¹, Ar², R¹, R², and R³ are as defined above,
in an inert solvent.